

Work Order ID 83781

April-25-12 12:44:09 PM

Ship 26/04

\*83781\*

Page 1

Item ID: D407-802-113

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: 5 Door Opener Installation, High Visibility Crew Door

Start Date: 4/25/12 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 4/26/12 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D407-802-1

A

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-802-113 CHG001

JB 8/21/12

ML 12/04/12

105

Pick Kit

0.00

\*105\*

Packaging

Memo

0.00

Packaging

JB 12/4/20 (1)

110

QC4- 100% Inspect kits for completeness

0.00

\*110\*

QC

Memo

0.00

Quality Control

8/21/12

(40)

**Work Order ID 83781****\*83781\***

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April-25-12 12:44:09 PM

Item ID: D407-802-113

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: 5 Door Opener Installation, High Visibility Crew Door

Start Date: 4/25/12 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 4/26/12 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

0.00

**\*120\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD407-802-113

Location: \_\_\_\_\_

PPP rev: \_\_\_\_\_

130

QC21- Final Inspection - Work Order Release

0.00

**\*130\***

QC

Memo

0.00

Quality Control

P12

12/4/12

MLJ 12/04/27

12-04-27

# Picklist Print

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Page 1

Work Order ID: 83781

Parent Item: D407-802-113

Parent Item Name: 5 Door Opener Installation, High Visibility Crew Door

Start Date: 4/25/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D407-802-013 CH107001  
High Visibility Crew Door Opener Installation, LH

## Location

FG11A

64337

## Loc Qty

2

2

## Loc Code

105 Each 2.0000 1 1

D407-802-014 CH107001  
High Visibility Crew Door Opener Installation, RH

## Location

FG11A

64384

## Loc Qty

2

2

## Loc Code

105 Each 0.0000 1

D407-802-017 CH107001  
Passenger Door Opener Installation, LH

D407-802-018 CH107001  
Passenger Door Opener Installation, RH

D407-802-019 CH107001  
Baggage Door Opener Installation, Composite

## Location

FG11A

75889

## Loc Qty

1

1

## Loc Code

105 Each 1.0000 1 1

~~B-744757 SP 8/16/70 SP~~  
~~B-744756 SP 8/16/69 SP~~

# REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D407-802-1  
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## 5.5 D407-802-111/-113/-115/-117 Combination Kits.

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	D407-802-111	5 DOOR OPENER KIT (STD CREW DOOR)
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	D407-802-113	5 DOOR OPENER KIT (HIGH VIS CREW DOOR)
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	D407-802-115	4 DOOR OPENER KIT (STD CREW DOOR)
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	D407-802-117	4 DOOR OPENER KIT (HIGH VIS CREW DOOR)
1		1		D407-802-011	CREW DOOR OPENER KIT, LH
1		1		D407-802-012	CREW DOOR OPENER KIT, RH
	1		1	D407-802-013	HIGH VISIBILITY DOOR OPENER KIT, LH
	1		1	D407-802-014	HIGH VISIBILITY DOOR OPENER KIT, RH
1	1	1	1	D407-802-017	PASSENGER DOOR OPENER KIT, LH
1	1	1	1	D407-802-018	PASSENGER DOOR OPENER KIT, RH
1	1			D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE

## 5.6 D407-802-211/-213/-215 Door Prop Kits.

Qty -211	Qty -213	Qty -215	Part Number	Description
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	D407-802-211	DOOR PROP KIT
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	D407-802-213	DOOR PROP KIT
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	D407-802-215	DOOR PROP KIT
1			D3552-15	DOOR PROP
	1		D3552-17	DOOR PROP
		1	D3552-19	DOOR PROP

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Revision: A  
Date: 10.10.13